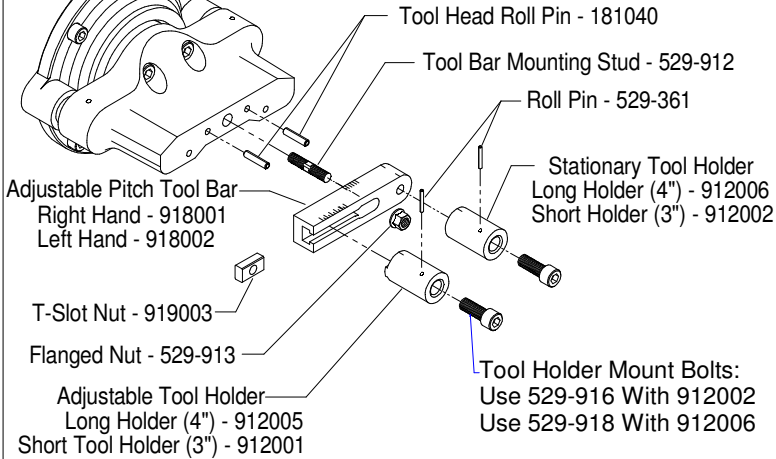
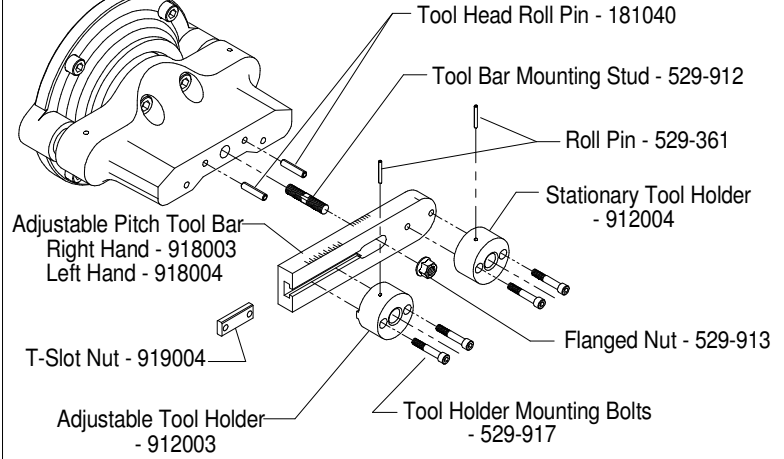


# 91 Series Tooling Identification

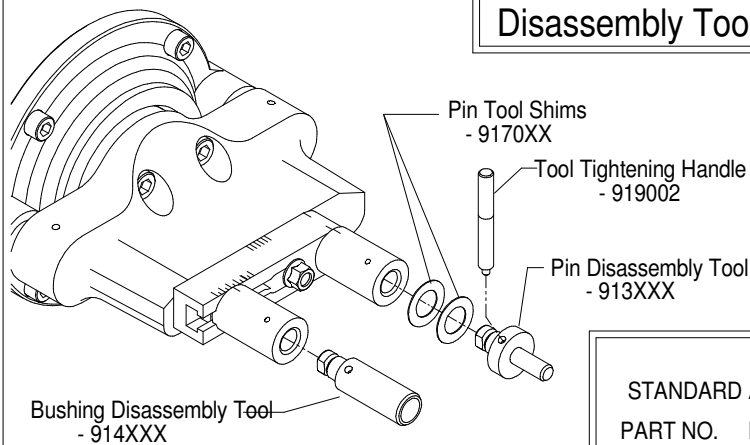
## Tool Holders - 5-1/2" to 8" Pitch



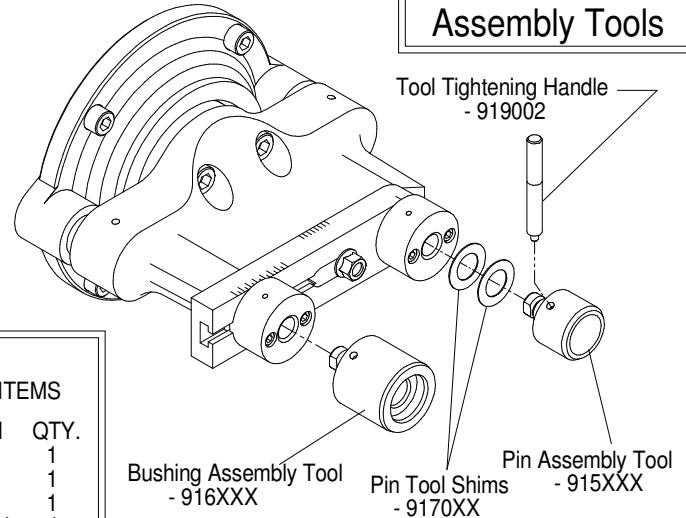
## Tool Holders - 8" to 11-1/2" Pitch



## Disassembly Tools

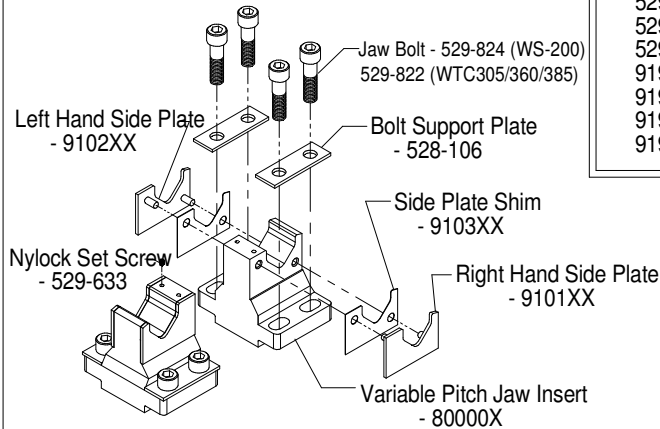


## Assembly Tools

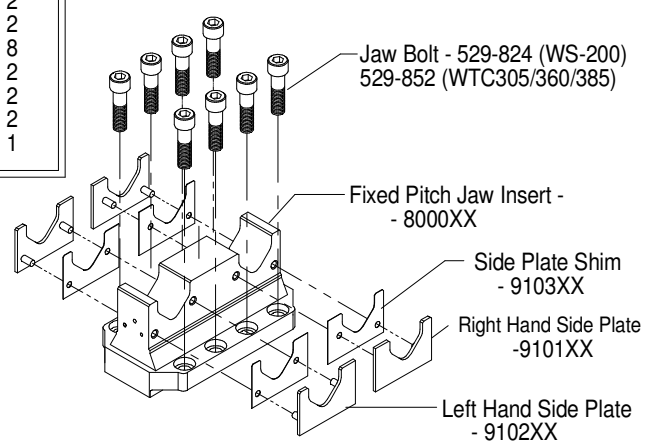


529-1425  
STANDARD ACCESSORY ITEMS

PART NO.	DESCRIPTION	QTY.
525-246	5/8" Hex Key	1
525-247	5/16" Hex Key	1
525-248	3/8" Hex Key	1
528-106	Jaw Support Plate	4
529-633	Set Screw	8
529-912	Mounting Stud	2
529-913	Flanged Nut	2
529-917	Mounting Bolt	8
919002	Tightening Handle	2
919003	T-Slot Nut (1 Hole)	2
919004	T-Slot Nut (2 Hole)	2
919005	Tool Bar Wrench	1



## Variable Pitch (Split) Jaw Inserts

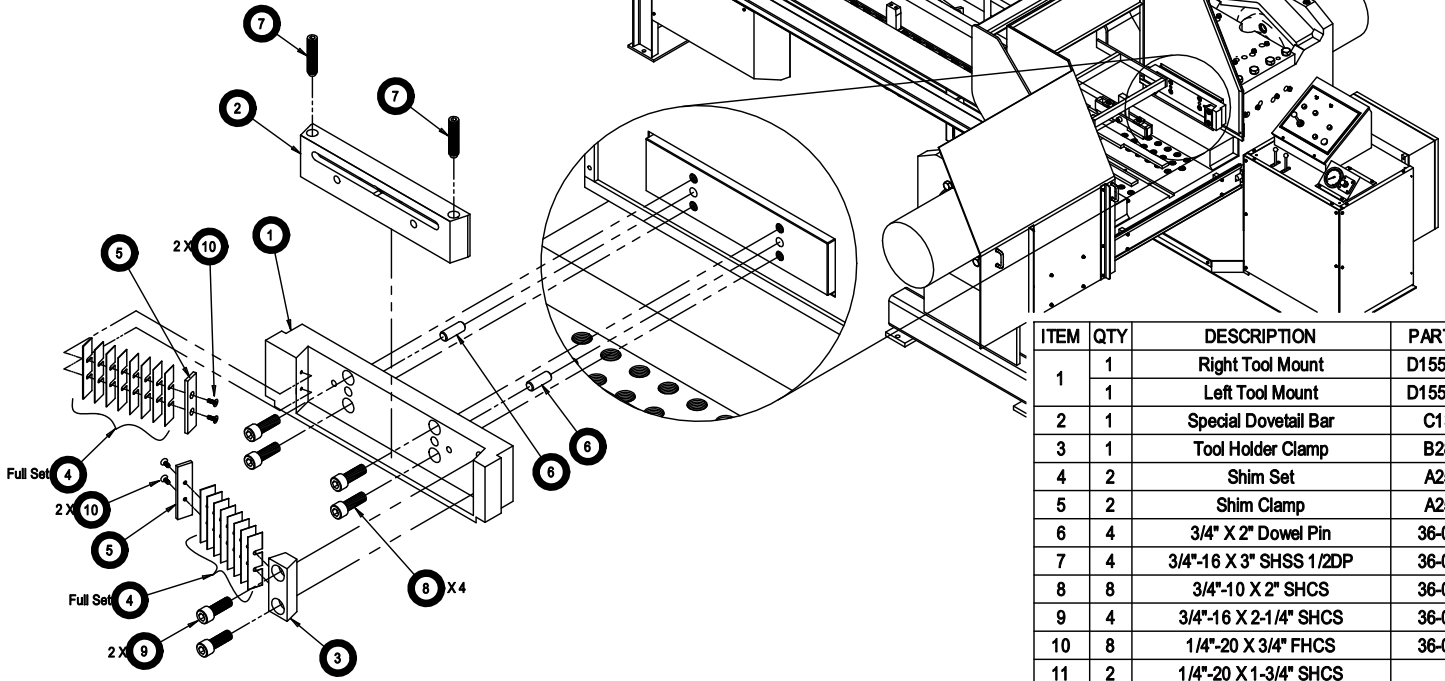


## Fixed Pitch (Solid) Jaw Insert

# 91 Series Tooling Identification

Right Side Shown -  
Left Side is Mirror Imaged

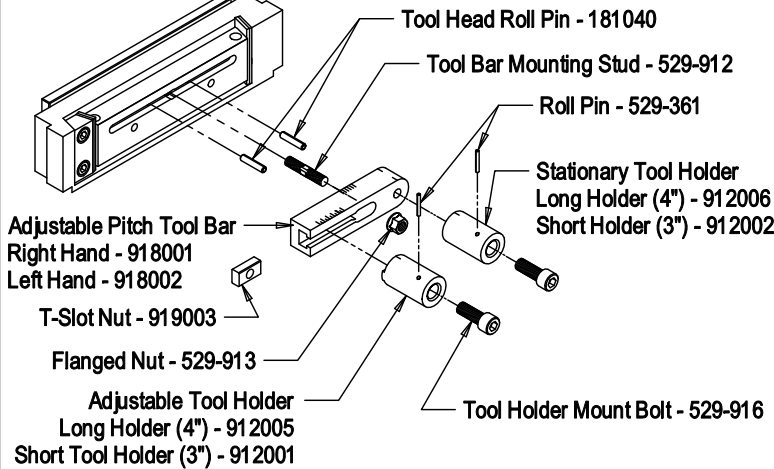
## Tool Mounts



ITEM	QTY	DESCRIPTION	PART NO.
1	1	Right Tool Mount	D1551-001
	1	Left Tool Mount	D1551-002
2	1	Special Dovetail Bar	C1331
3	1	Tool Holder Clamp	B2831
4	2	Shim Set	A2593
5	2	Shim Clamp	A2595
6	4	3/4" X 2" Dowel Pin	36-0285
7	4	3/4"-16 X 3" SHSS 1/2DP	36-0291
8	8	3/4"-10 X 2" SHCS	36-0301
9	4	3/4"-16 X 2-1/4" SHCS	36-0328
10	8	1/4"-20 X 3/4" FHCS	36-0346
11	2	1/4"-20 X 1-3/4" SHCS	

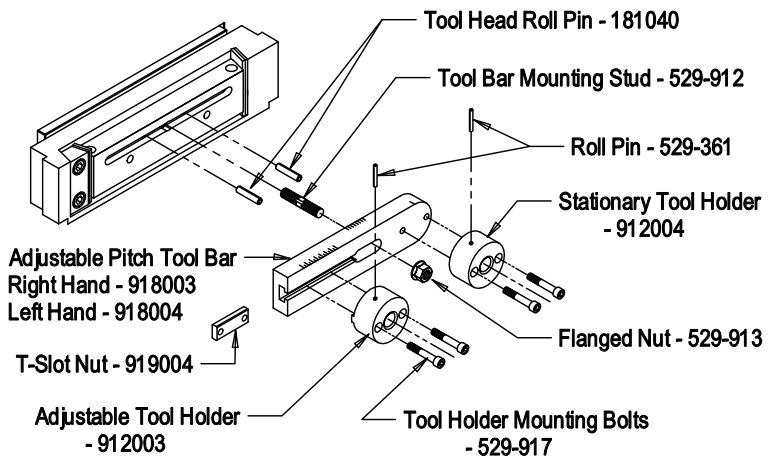
Left Side Shown -  
Right Side Mirror Imaged

## Tool Holders - 5-1/2" to 8" Pitch



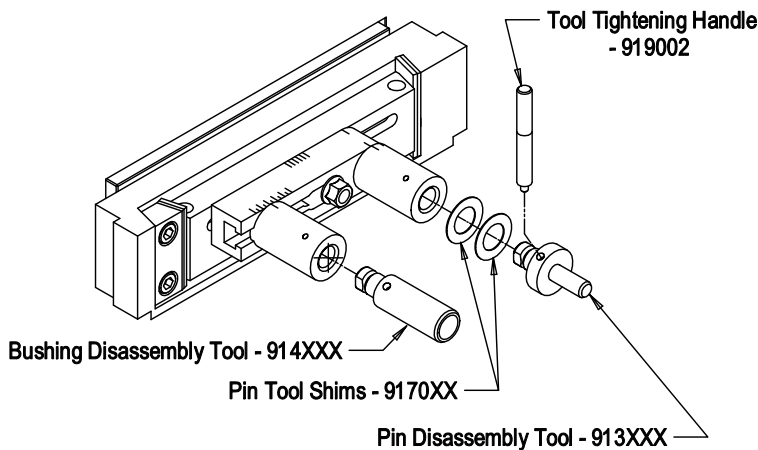
Left Side Shown -  
Right Side Mirror Imaged

## Tool Holders - 8" to 11-1/2" Pitch



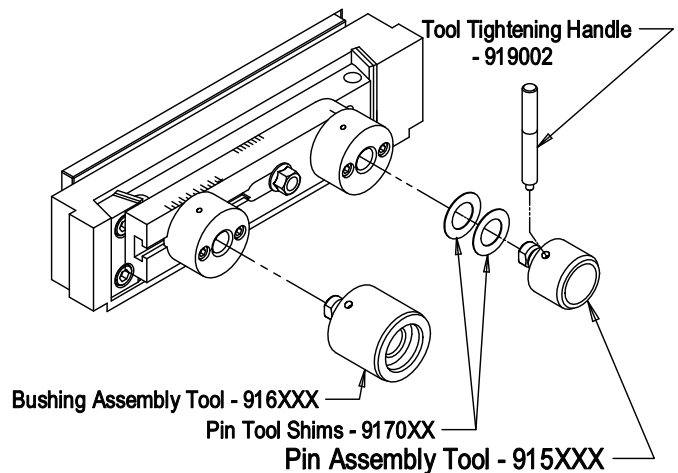
Left Side Shown -  
Right Side Mirror Imaged

## Disassembly Tools



Left Side Shown -  
Right Side Mirror Imaged

## Assembly Tools



























WTC Machinery Corporation
91 Series Track Tooling Chart

6/9/2022

Table with 26 columns: Make, Model, Comments, Type, Pin Dia., Pin Length, Bushing Dia., Bushing Length, Pitch, Jaw Type, Jaw (\*qty 2), Side Plates (2), Shims(4) Unless Specified, RH Tool Bar, LH Tool Bar, Tool Holder ADJ (2), Tool Holder Stat (2), Pin Dissy (2), Bushing Dissy (2), Pin Assembly (2), Bushing Assembly (2), Shim Group, M.B.A. (2), Plate for WS-310 (1), Shim for WS-310 (2). Rows include various models like TD20C, TD20E, TD20G, TD24, TD25B, TD25C, TD25E, TD25G, TD30, TD4, TD40, TD5, TD6, TD7, TD7C, TD7E, TD7G, TD7H, TD8C, TD8E, TD8G, TD8G, TD-8G, TD9B, TD9H, FIAT 31, and FIAT 652.













WTC Machinery Corporation
91 Series Track Tooling Chart

6/9/2022

Table with columns: Make, Model, Comments, Type, Pin Dia., Pin Length, Bushing Dia., Bushing Length, Pitch, Jaw Type, Jaw (\*qty 2), Side Plates (2), Shims(4) Unless Specified, RH Tool Bar, LH Tool Bar, Tool Holder ADJ (2), Tool Holder Stat (2), Pin Dissy (2), Bushing Dissy (2), Pin Assembly (2), Bushing Assembly (2), Shim Group, M.B.A. (2), Plate for WS-310 (1), Shim for WS-310 (2). Rows list various manufacturers like FIAT, HITACHI, and J.D. with their respective track tooling specifications.











WTC Machinery Corporation
91 Series Track Tooling Chart

Table with 27 columns: Make, Model, Comments, Type, Pin Dia., Pin Length, Bushing Dia., Bushing Length, Pitch, Jaw Type, Jaw (\*qty 2), Side Plates (2), Shims(4) Unless Specified, RH Tool Bar, LH Tool Bar, Tool Holder ADJ (2), Tool Holder Stat (2), Pin Dissy (2), Bushing Dissy (2), Pin Assembly (2), Bushing Assembly (2), Shim Group, M.B.A. (2), Plate for WS-310 (1), Shim for WS-310 (2). Contains multiple rows of track tooling specifications.















WTC Machinery Corporation  
91 Series Track Tooling Chart

6/9/2022

Make	Model	Comments	Type	Pin Dia.	Pin Length	Bushing Dia.	Bushing Length	Pitch	Jaw Type	Jaw (*qty 2)	Side Plates (2)	Shims(4) Unless Specified	RH Tool Bar	LH Tool Bar	Tool Holder ADJ (2)	Tool Holder Stat (2)	Pin Dissy (2)	Bushing Dissy (2)	Pin Assembly (2)	Bushing Assembly (2)	Shim Group	M.B.A. (2)	Plate for WS-310 (1)	Shim for WS-310 (2)	
LINKBELT	LS7800		SEALED	1.442	8.130	2.118	5.700	6.735	ADJ	800001*			918001	918002	912005	912006	913008	914009	915009	916009	917059	900234	528-150	528-144	
LINKBELT	LS9800		SEALED	1.752	9.880	2.621	6.870	7.985	8-HOLE	910025	910114	910214	910314(8)	918003	918004	912003	912004	913012	914012	915012	916015	917060	900282	528-142	528-146
MASSEY-FERGUSSON	MF200B		SEALED	1.063	5.750	1.654	3.980	5.512	ADJ	800005*			918001	918002	912005	912006	913042	914101	915004	916113	917059	900253	528-142	528-148	
MASSEY-FERGUSSON	MF2244		RECESSED	0.984	5.420	1.468	3.920	5.512	ADJ	800005*			918001	918002	912005	912006	913030	914065	915057	916108	917059	900252	528-150	528-145	
MASSEY-FERGUSSON	MF300		RECESSED	1.299	6.610	1.968	4.800	6.299	ADJ	800005*			918001	918002	912005	912006	913043	914096	915002	916111	917059	900281	528-150	528-146	
MASSEY-FERGUSSON	MF300		SEALED	1.299	6.610	1.968	4.610	6.299	ADJ	800005*			918001	918002	912005	912006	913027	914016	915078	916107	917059	900280	528-150	528-145	
MASSEY-FERGUSSON	MF400C		SEALED	1.380	7.010	2.048	4396.000	6.690	ADJ	800005*	910104	910204	910304(8)	918001	918002	912005	912006	913027	914098	915078	916110	917059	900252	528-150	528-145
MASSEY-FERGUSSON	MF450		RECESSED	1.299	6.610	1.968	4.800	6.299	ADJ	800005*			918001	918002	912005	912006	913043	914096	915002	916111	917059	900251	528-150		
MASSEY-FERGUSSON	MF500		RECESSED	1.378	7.170	2.048	4.850	6.690	ADJ	800005*	910104	910204	910304(8)	918001	918002	912005	912006	913027	914099	915080	916112	917059	900279	528-142	528-146
MASSEY-FERGUSSON	MF500B		SEALED	1.441	8.110	2.122	5.700	6.750	ADJ	800005*	910103	910203		918001	918002	912005	912006	913019	914097	915079	916009	917059	900234	528-150	528-144
MASSEY-FERGUSSON	MF600C		SEALED	1.752	8.660	2.618	5.950	7.980	8-HOLE	910025	910114	910214		918003	918004	912003	912004	913041	914015	915081	916015	917060	900280	528-150	528-145
MASSEY-FERGUSSON	MFD400C		SEALED	1.380	7.010	2.048	4396.000	6.690	ADJ	800005*	910104	910204	910304(8)	918001	918002	912005	912006	913027	914098	915078	916110	917059	900227	528-143	528-147
MASSEY-FERGUSSON	MFD700C		SEALED	1.880	9.880	2.811	6.970	8.500	8-HOLE	910024	910108	910208	910308	918003	918004	912003	912004	913012	914100	915062	916114	917060	528-143	528-146	
TEREX	82-20AA		RECESSED	1.750	9.190	2.880	70.060	8.000	8-HOLE	910025	910114	910214	910314	918003	918004	912003	912004	913040	914095	915075	916106	917060	528-143	528-146	
TEREX	82-30		RECESSED	1.750	9.190	2.880	70.060	8.000	8-HOLE	910025	910114	910214	910314(20)	918003	918004	912003	912004	913040	914095	915075	916106	917060	528-143	528-146	
TEREX	82-30AA		RECESSED	1.750	11.520	2.880	8.210	8.000	8-HOLE	910025	910114	910214	910314(20)	918003	918004	912003	912004	913033	914094	915021	916105	917060	528-143	528-145	
TEREX	82-30B		RECESSED	2.000	11.520	3.190	8.210	9.000	8-HOLE	910016	910108	910208		918003	918004	912003	912004	913011	914075	915077	916104	917060	528-143	528-146	
TEREX	82-30FA		RECESSED	1.750	11.520	2.880	8.210	8.000	8-HOLE	910025	910114	910214	910314(20)	918003	918004	912003	912004	913033	914094	915021	916105	917060	528-143	528-146	
TEREX	82-40AA		RECESSED	1.750	11.520	2.880	8.210	8.000	8-HOLE	910025	910114	910214	910314(20)	918003	918004	912003	912004	913033	914094	915021	916105	917060	528-143	528-146	
TEREX	82-40CA		RECESSED	1.750	11.520	2.880	8.210	8.000	8-HOLE	910025	910114	910214	910314(20)	918003	918004	912003	912004	913033	914094	915021	916105	917060	528-143	528-145	
TEREX	82-40DA		RECESSED	2.000	11.520	3.190	8.210	9.000	8-HOLE	910016	910108	910208		918003	918004	912003	912004	913011	914075	915077	916104	917060	528-150		
TEREX	82-50		RECESSED	2.380	12.380	3.500	8.800	10.312	8-HOLE	910042	910120	910220		918003	918004	912003	912004	913035	914093	915063	916102	917060	528-143	528-145	
TEREX	82-80DA		RECESSED	2.000	12.380	3.190	8.800	9.000	8-HOLE	910016	910108	910208	910308(8)	918003	918004	912003	912004	913009	914019	915076	916103	917060	528-143	528-145	
TEREX	TC-12		RECESSED	2.000	12.380	3.190	8.800	9.000	8-HOLE	910016	910108	910208	910308(8)	918003	918004	912003	912004	913009	914019	915076	916103	917060			
VOLVO	EC150LC			1.496	8.188	2.323	5.724	7.500	ADJ	800001*			918001	918002	912001	912002	913029	914071	915234	916281			528-143	528-147	
VOLVO	ECR305C		SEALED	1.811	9.990	2.811	6.200	8.500	8-HOLE	910024	910108	910208	910308	918003	918004	912003	912004	913012	914006	915311	916345	917060			